Brazed Heat Exchangers

SFB21 & SFB22

SonFlow Brazed Plate Heat Exchangers are an ideal solution for a wide range of applications across numerous markets segments.

The SFB21 and SFB22 copper-brazed plate heat exchangers are engineered for high performance and reliable heat transfer, all within a compact, maintenance-free solution. Built to handle even the most demanding operating conditions, they are especially well-suited for installations where space is limited.

Typical Applications:

- District cooling/heating
- HVAC
- Refrigeration
- Industrial processing
- Marine systems
- Data centres
- Heat pumps
- Solar heating
- Oil cooling

Key Features:

- Compact, space-saving design
- Design pressure up to 25 bar
- Operating temperature: up to 185° C
- Available as thermal long
- Gasket free
- Copper brazed construction
- Maintenance and service friendly
- Easy and quick installation

Benefits:

- Lower operating and life cycle costs
- High thermal transfer efficiency
- Increased energy savings
- Lightweight and easy to handle
- Robust, solid construction
- Extremely small footprint
- Minimal service and maintenance
- Solid construction

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Construction

The brazed plate heat exchanger is constructed from a pack of thin, corrugated stainless steel plates, assembled between two thicker stabilizing cover plates. A copper foil placed between each plate serves as the brazing material and is melted during the vacuum brazing process, permanently sealing the unit.

Plates

The corrugated plates are specifically designed to ensure optimal heat transfer by providing a large thermal surface within a compact unit. This enables efficient energy exchange between the two medias. The plates are optimised to meet specific temperature demands and capacities.

Materials:

- Plate material: AISI 316
- Brazing material: Copper

Design Pressure:

- Cobber brazed: 25 bar (362 PSI)

Temperature:

- -100 to 185˚C (-148 til 365˚F)

Construction Standards:

- EN13445 (PED 2014/68/EU)
- ASME Section VIII, Div. 1

Connections:

- ¾" inside pipe thread ISO7-R
- 1" pipe thread ISO7-R
- NPT threads upon request

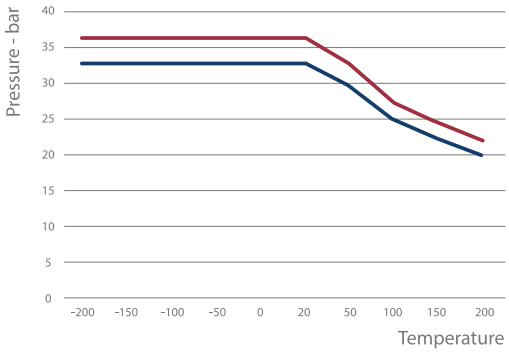
Number of Plates (Options):

- SFB21: 11, 15, 21, 31, 41, 51, 61, 71, 81, 91, 101
- SFB22: 11, 15, 21, 31, 41, 51, 61, 71, 81, 91, 101

Accessories:

- Insulation jackets
- Foundation feet
- Mounting brackets

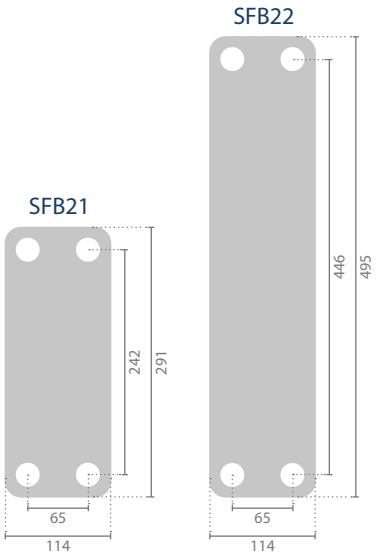
PED Pressure/Temperature:

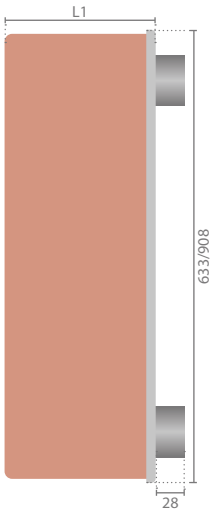


Dimensional Drawing:

Dimensions in mm

L1 = (number of plates x 1.9) + 7.5 mm





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SonFlow A/S reserves the rights to change the specifications without prior notification.

About SonFlow

SonFlow has developed an optimized and efficient range of plate heat exchangers, based on more than 45 years of experience. Our product line includes traditional, free flow, sanitary, condenser/evaporator, and brazed plate heat exchangers.
All our plate heat exchangers are customized to meet specific temperature requirements and capacities, ensuring a solution tailored to your needs - regardless of your industry or process.

Explorer our full range of plate heat exchangers at: www.sonflow.eu

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